

25 POSITION "D" CONNECTOR BACKSHELL ASSEMBLY INSTRUCTIONS

1. Strip Black Jacket and Braid per dimensions as shown in Fig.3.
2. Install cable in connector and crimp using crimping tool.
3. Bend cable as shown in Fig.1.
4. Assemble both halves as illustrated, entrapping connector and cable.
5. Secure with screws and nuts.
6. **CAUTION:** End of cable must not extend beyond side of connector by more than 1/32". Shorting of cable on the shell may occur.

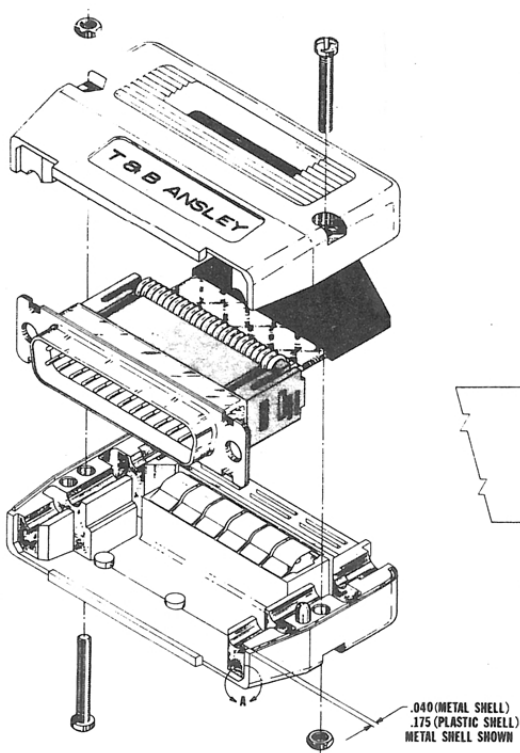


FIG. 1 EXPLODED VIEW WITH MALE "D" CONNECTOR

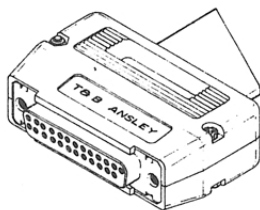


FIG. 2 SHELL ASSEMBLY WITH FEMALE "D" CONNECTOR

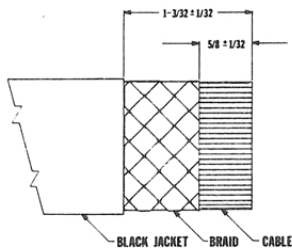
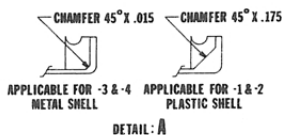


FIG. 3 CABLE STRIPPING DIMENSIONS



APPLICABLE FOR -3 & -4
METAL SHELL

APPLICABLE FOR -1 & -2
PLASTIC SHELL

DETAIL: A