## CONNECTOR CAP ASSEMBLY INSTRUCTIONS LOOP, CRIMP, SOLDER CONNECTOR ASSEMBLY TUBING BUSHING 32 ASSEMBLY PROCEDURE

The cap assembly supplied with the coupler consists of a connector, bushing, resistor and two lengths of tubing. These parts must be assembled to the shielded indicator lead as outlined, using the above illustration as a guide.

- 1. Strip the shielded indicator lead as shown.
- 2. Trim the resistor wires to the dimensions given.
- Slide the longer tubing and bushing, respectively, onto the shielded lead.
- Leop, crimp, and solder the resistor wire to conductor of shielded lead.
- 5. Position shorter tubing over resistor and soldered connection.
- 6. Solder opposite resistor wire to terminal in connector.
- 7. Seat bushing in connector body and tighten set screw.
- Solder shielding of indicator lead to bushing through holes in bushing.
- 9. Position the rubber tubing over end of bushing.

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FORM V132-F.P.S.